ASYMMETRIC REDUCTION OF KETONES WITH α -AMINO-ESTER BORANES IN THE PRESENCE OF LEWIS ACIDS

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In the continuation of our studies of the asymmetric reduction of ketones and related compounds with boron derivatives, we decided to investigate the use of amine-boranes. Previous work involving the reduction of ketones with boranes obtained from α -phenylethylamine² or ephedrine³ derivatives resulted in disappointingly low optical yields (1.5-5%). We now report the preparation and reactions of amine-boranes derived from α -amino-acid esters.

Mixing stoicheiometric quantities of leucine-methyl ester and diborane in tetrahydrofuran yielded a stable solution, presumably containing the amine-borane(1)

 $(CH_3)_2 CHCH_2 - C - COOCH_3 (1)$ $H_1 (CH_3)_2 CHCH_2 - C - COOCH_3 (1)$ $H_2 H_3 H_3$

Addition of one equivalent of boron trifluoride etherate, which is known to increase the rates of reduction by amine-boranes,⁴ resulted in complete reaction within 1 h., and led to the quantitative isolation of the α -amino alcohol. This may be the best general method for the preparation of α -amino alcohols from the acids, since other procedures are characterised by long reaction times and only moderate yields.⁵

Reaction of the amine-borane(1) with one equivalent of acetophenone in tetrahydrofuran at ambient temperature resulted in only 48% reduction of the ketone after 5 h. When the reaction mixture at 0° , was treated with boron trifluoride etherate (1 equiv.) immediately after the addition of ketone, reduction was complete in 0.5 h. and work up (treatment with aqueous base, solvent extraction, distillation) furnished 1-phenylethanol only (g.l.c.). Preferential reaction of the Lewis acid with the ketone apparently accounts for reduction of the ketone competing successfully with reduction of the ester group. The reaction was applied to a number of ketones and to a range of α -amino-acid esters, producing in each case the alcohol containing an excess of the enantiomer of S-configuration. The results, which are summarised in the table, indicate that this is a promising method for asymmetric synthesis of alcohols (optical yields 14.7-22.5%).

295

The Reduction of Ketones by Amino-ester Borane Complexes in the Presence of $Et_2O.BF_3$ (1.1.1 mole ratio) in THF at O^O

Amino-ester Borane	Ketone ⁶	Derived Alcohol ⁷	
		[α] _D	% Optical Purity
L-Leucine methyl ester	acetophenone	-7.29±0.05	17.0±0.1
"	t-butyl methyl ketone	+1.82±0.04	22.5±0.5
•	n-pentyl methyl ketone	+1.53±0.05	14.7±0.5
L-B-Phenylalanıne			
methyl ester	acetophenone	-7.71±0.12	18.0±0.3
L-Valine methyl ester	11	-8.55±0.06	19.9±0.1

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- 6. 100% reduction in 0.5 h.
- 7. Measurements, carried out on the neat liquids at $24\pm 1^{\circ}$, are the mean of two independent reactions.